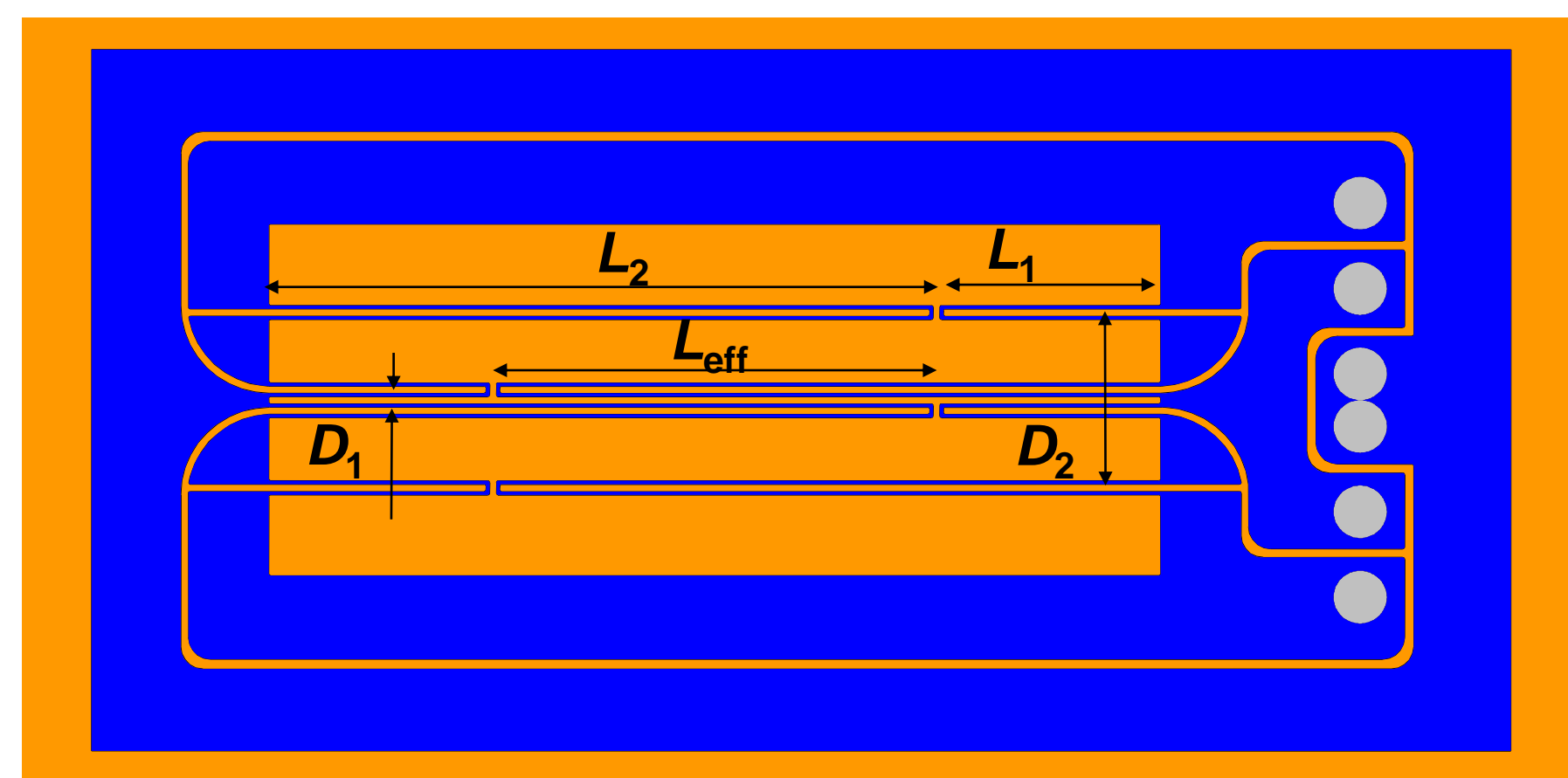


## How does it work?



THB-Sensor consists from 5 μm nickel pattern, that is sandwiched between polyimide foils (25 μm Kapton®) and build substantially four hot strips.

Each hot strip consists of a short and long segment, the length  $L_1$  or  $L_2$ . The eight segments of the strips are connected in the Wheatstone Bridge against each other so, that each of the voltage drop of a long segment is reduced to those of a short. The output signal  $U_s$  of the sensor with supply current  $I_m$  is formed only from the middle segment of the four strips. Their effective length is  $L_{eff} = L_2 - L_1$ , and the associated effective electrical resistance is  $R_{eff}$  with temperature coefficient  $\alpha$ .

It is basically Transient Hot Strip (THS) technique. The Transient Hot Bridge (THB) Sensor makes simultaneously eight THS- experiments and compares their signals by means the Wheatstone bridge circuit of the strips.

The difference of the temperature rises between inner and outer strips is

$$\Delta T = T_{inn} - T_{out}$$

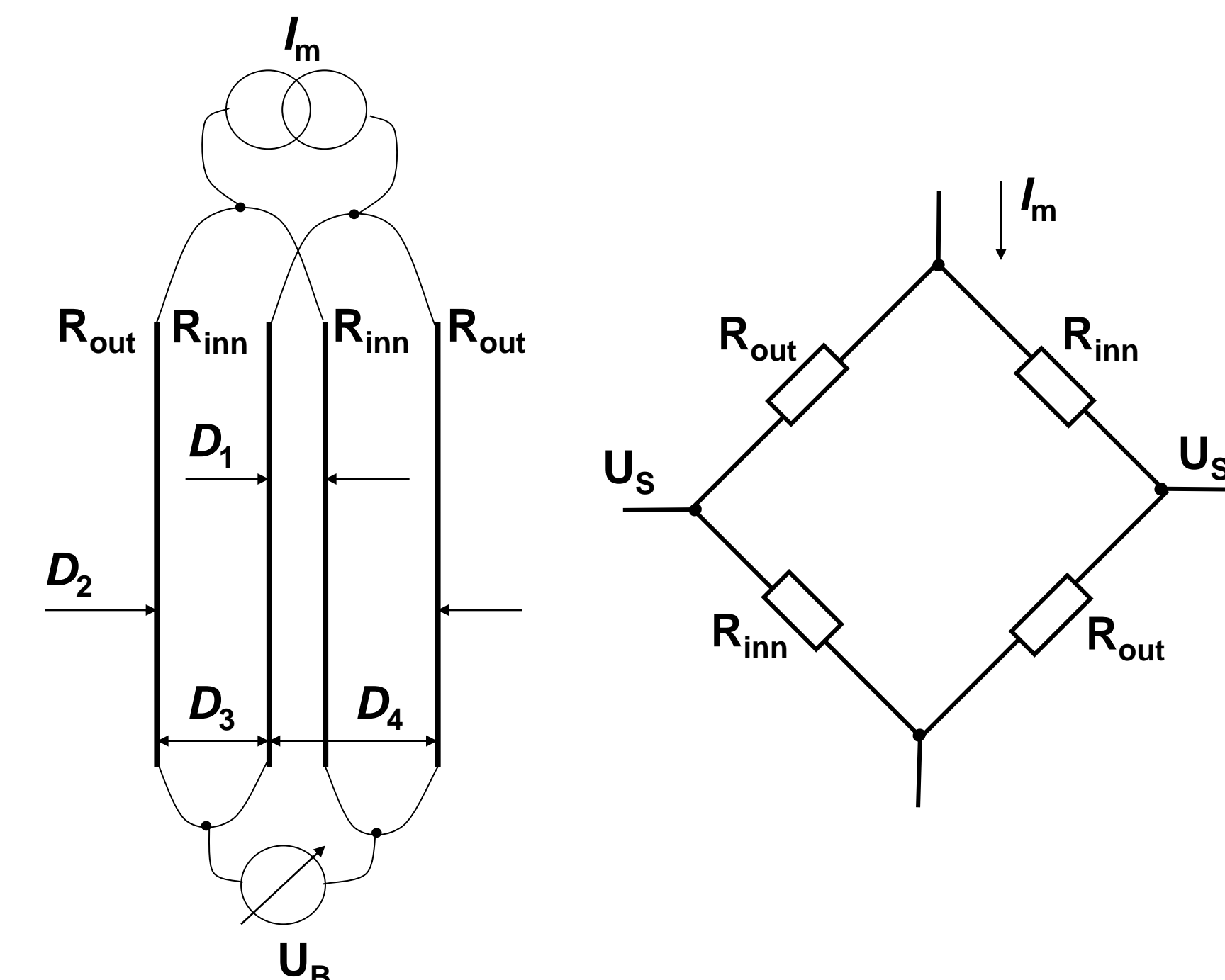
where the temperature rise on the inner and outer strips are the sum of the self heating and from other strips with distance  $D_i$

$$T_{inn} = T_{\Theta_0} \} T_{\Theta_1} \} T_{\Theta_3} \} T_{\Theta_4}$$

$$T_{out} = T_{\Theta_0} \} T_{\Theta_2} \} T_{\Theta_3} \} T_{\Theta_4}$$

Finally is

$$\Delta T = T(D_1) - T(D_2)$$



$$U_s = \frac{R_{eff} \cdot I_m \cdot \alpha \cdot \Delta T}{2}$$

## Easy data reduced signal evaluation including the measurement uncertainty assessment

The temperature rise in a medium with thermal conductivity  $\lambda$  and diffusivity  $a$  at the distance  $D$  from a linear heat source with constant rate  $q$  per unit time and length is described as:

$$T(t) = -\frac{q}{4 \cdot \pi \cdot \lambda} \text{Ei}\left(-\frac{D^2}{4 \cdot a \cdot t}\right)$$

Hence the temperature difference as function of time is

$$\Delta T(t) = \frac{q}{4 \cdot \pi \cdot \lambda} \left[ \text{Ei}\left(-\frac{D_2^2}{4 \cdot a \cdot t}\right) - \text{Ei}\left(-\frac{D_1^2}{4 \cdot a \cdot t}\right) \right] = \frac{q}{4 \cdot \pi \cdot \lambda} \cdot f(t)$$

where  $q = \frac{R_{eff}^2 \cdot I_m^2}{L_{eff}}$

Substitute the expressions for  $q$  and  $\Delta T$  in the equation for THB-signal  $U_s$  we can write

$$U_s(t) = \frac{R_{eff}^2 \cdot \alpha}{4 \cdot \pi \cdot L_{eff} \cdot \lambda} \cdot \left(\frac{I_m}{2}\right)^3 \cdot f(t) = K_U \cdot f(t)$$

The factor  $K_U$  for dimensionless function  $f(t)$  depend on sensor parameters, current value and thermal conductivity of sample.

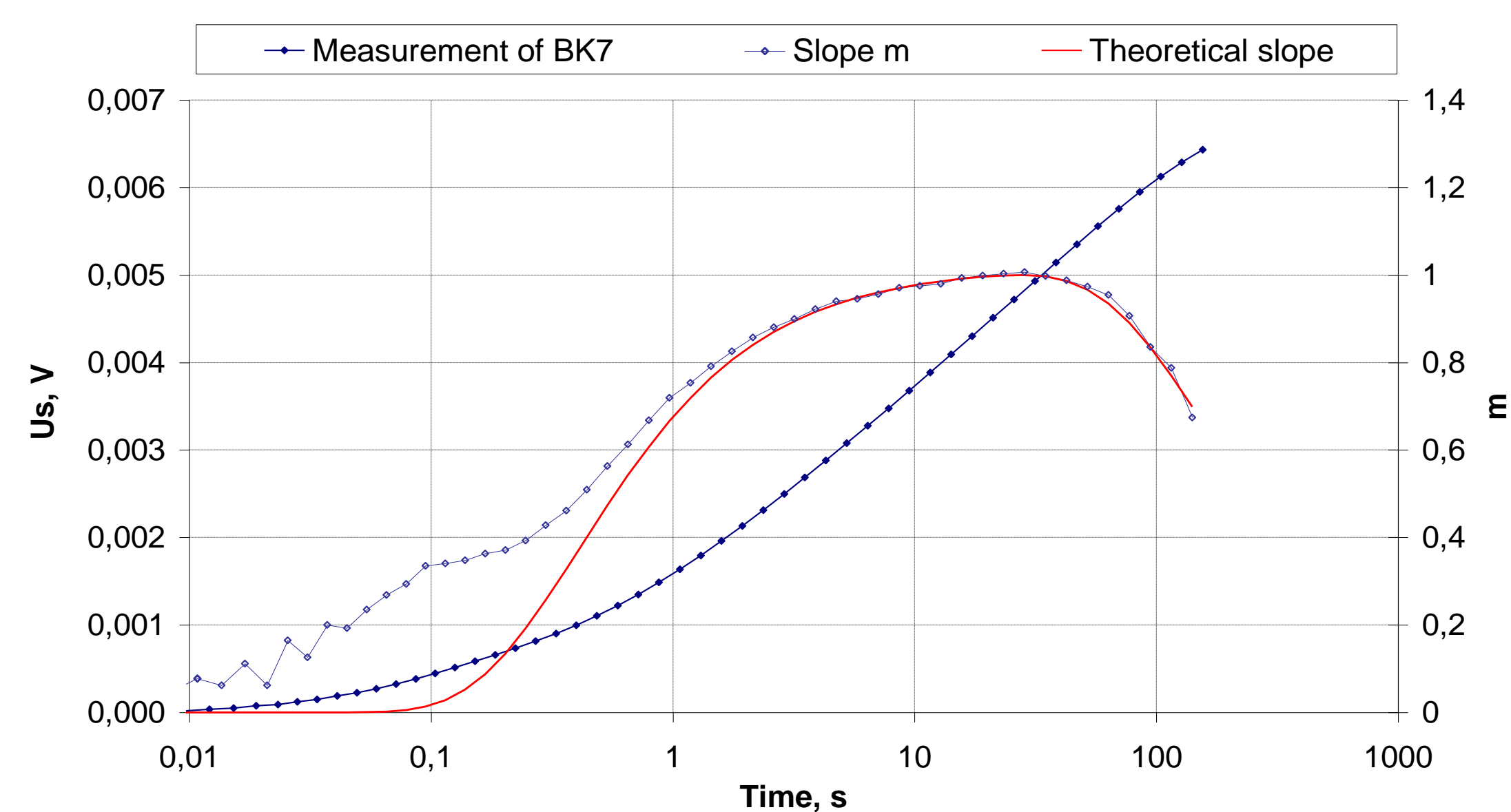
If the signal is recorded with increasing by constant factor  $f^*$  integration time, the signal rise  $dU_s$  can be described as

$$\ln(t_{i+1}) - \ln(t_i) = \ln\left(\frac{t_{i+1}}{t_i}\right) = \ln(f^*) = \text{const}$$

$$dU_s = K_U \cdot \frac{df(t)}{d \ln(t)} = K_U \cdot \left[ \exp\left(-\frac{D_1^2}{4 \cdot a \cdot t}\right) - \exp\left(-\frac{D_2^2}{4 \cdot a \cdot t}\right) \right] = K_U \cdot m(t)$$

The function  $m(t)$  has maximum  $m_{max}$ , that depend only on sensor parameters  $D_1, D_2$ . It can be used to estimate simultaneously the thermal conductivity and diffusivity of the sample.

$$\lambda = \frac{\alpha \cdot R_{eff}^2 \cdot \ln(f^*)}{4 \cdot \pi \cdot L_{eff} \cdot d U_{s,max}} \cdot \left(\frac{I_m}{2}\right)^3 \cdot m_{max} \quad a = \frac{D_2^2}{4 \cdot t \cdot \ln\left(\frac{1}{1-m}\right)} \quad \text{for} \quad \exp\left(-\frac{D_1^2}{4 \cdot a \cdot t}\right) \ll 1$$



The measurement was made with Keithley® Source Meter K2612

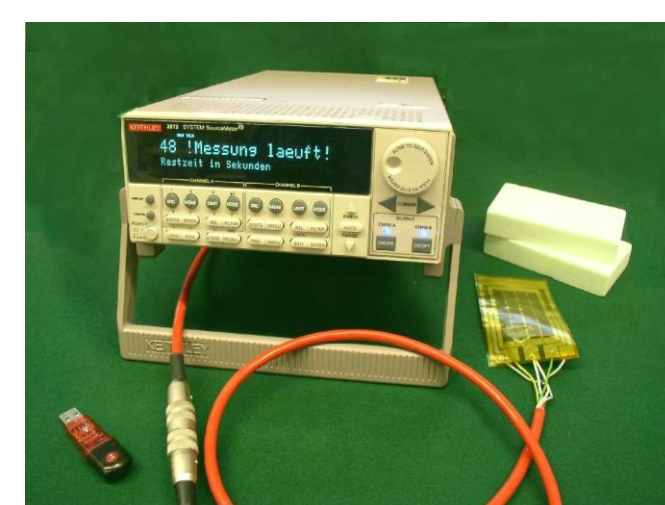
## Experimental results

			Polystyrene foam	Plexiglass (PMMA)	Glycerol	Water	Glass BK7	Stainless steel (1.4301)
THB- Instrument	$\lambda$	(Wm <sup>-1</sup> K <sup>-1</sup> )	0,0320 ± 3%	0,196 ± 3%	0,285 ± 3%	0,610 ± 3%	1,09 ± 3%	14,3 ± 8%
	$a$	(mm <sup>2</sup> s <sup>-1</sup> )	0,6 ± 10%	0,12 ± 10%	0,10 ± 10%	0,14 ± 10%	0,56 ± 10%	3,8 ± 10%
Literature values	$\lambda$	(Wm <sup>-1</sup> K <sup>-1</sup> )	0,031	0,195	0,286	0,605	1,09	14,7
	$a$	(mm <sup>2</sup> s <sup>-1</sup> )	0,65	0,118	0,095	0,14	0,55	3,75



The measurements uncertainty is evaluated on GUM rules with  $k = 2$

## Advantages



- ⇒ Measurement of fluids and solids including anisotropic
- ⇒ No special knowledge and skills need for use
- ⇒ Simply arithmetic signal evaluation without PC

- ⇒ Short measurement time from 10 second to a few minutes
- ⇒ Conventional mass production method for THB-Sensors



- ⇒ Robust film sensor for any industrial application
- ⇒ Lowest possible own thermal capacity of the sensor
- ⇒ Simultaneously control of the sample temperature and drift
- ⇒ Excellent the signal to noise ratio value with conventional electronic
- ⇒ Recognition of disturbances: bad thermal contact and temperature instability

